

## TECHSOFT Intelligent Servo

Supported Series: Intelligent Servo supports IDM640, IDM240.

Website: <http://www.techsoftmotion.com>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Intelligent Servo		
PLC I/F	RS232		
Baud rate	9600	9600~115200	
Data bits	8	7 or 8	
Parity	None	Even, Odd, None	
Stop bits	1	1 or 2	
PLC sta. no.	1		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
W	Register_32bit	HHHH	0 ~ 270f	32bit signed
DW	Register_H	HHHH	0 ~ 270f	32bit Hex
W	UPD	HHHHH	0 ~ 1869f	Send UDP command
W	STOP	HHHHH	0 ~ 1869f	Send STOP command

## Wiring Diagram:

### Diagram 1

#### RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

